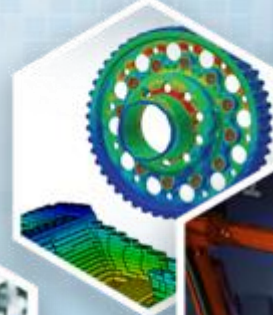


IACMI's Impact: A Decade of Innovation

Andrew Pokelwaldt, Workforce Director

June 25, 2025



Convene. Connect. Catalyze.

IACMI workforce for IACMI members



ACE
AMERICA'S CUTTING EDGE

METAL

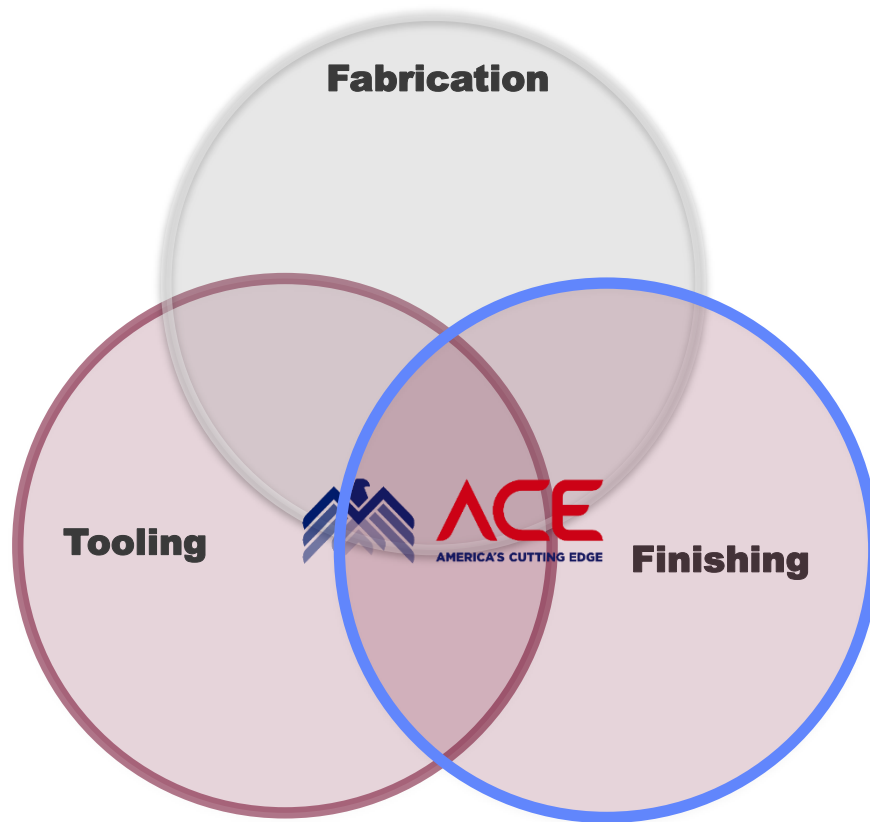


Internship Programs IACMI 2.0

ACE - Machining and Composites

Relationships in process

- Design
- Tooling
- Fabrication
- Finishing
- Computer Numerical Control systems
- Automation operation



ACE Online Courses & Bootcamps

ACE CNC MACHINING

- **FUSION 360**
- **MASTERCAM**

- Introduction to machining
- CAM instruction
- Introduction to machining dynamics
- Additional CAM instruction using CAM+, app that simulates machining force and vibration
- Introduction to machining cost
- 6+ Hours

ACE METROLOGY

- Introduction to manufacturing measurements
- Introduction to measurement uncertainty
- 2+ Hours

ACE COMPOSITES

- Introduction to composite materials
- Unit 1: Composites Machining
- Unit 2: Composites in Automotive
- Unit 3: Composites in Energy Storage
- Unit 4: Composites in Aerospace
- Unit 5: Nondestructive Testing of Composites

ACE CYBERSECURITY

- **CMMC 1.0**
- Network Security Basics
- Virtual Private Networks
- Firewall Security
- Intrusion Detection Systems
- Cryptographic, Transport Layer, Hashing, and PKI Security
- 6+ Hours
- **CMMC 2.0**
- 24+ Hours



ACE – Machining Metals and Composites



CNC Machining Programming & Operations (ACE)



CNC Machining



Metal Tool, Automated Tape Laying (Airbus)



CNC programming , Automation Machined Metal precision equipment (Airbus)



Composites Machining



Machining and Composites

Part Trimming and Flash removal

Finish and hole cuts

Cut outs on molded parts (CNC, Water Jet, Ultrasonic)

Machining for fastening and part fit

Machined equipment for composites manufacturing



IACMI 2.0 Interns

Access to motivated and skilled interns in STEM fields including composites and advanced manufacturing.

Forward Engineering North America
Royal Oak, MI

- Daniel Tolentino-Campanero, CA
- Kohl Hicks, TN

Revolin Sports -
Holland, MI

- Aidan Fickel, MI

Vartega -
Golden, CO

- Taylir Nagel, UT

Blade Repair Academy -
Dunlap, TN

- Elizabeth Donoghue, MI

Cornerstone Research Group -
Miamisburg, OH

- Ryan Burden, OH (Spring '25)
- Merritt Alspaugh, OH
- Elijah Barker, OH
- Karr Stump, OH

Vitraform3D -
Knoxville, TN

- Mahnoor Zubair, CA

Endeavor Composites -
Knoxville, TN

- Kylie Corvin, TN (Spring '25)
- Julia Flynn, TN

Cost Share Details:

- **Small Business** (1-50 employees): Host covers 20%; IACMI reimburses 80%
- **Medium Business** (51-500 employees): Host covers 30%; IACMI reimburses 70%
- **Large Business** (500+ employees): Host covers 40%; IACMI reimburses 60%



**Now matching for
Fall 2025.**

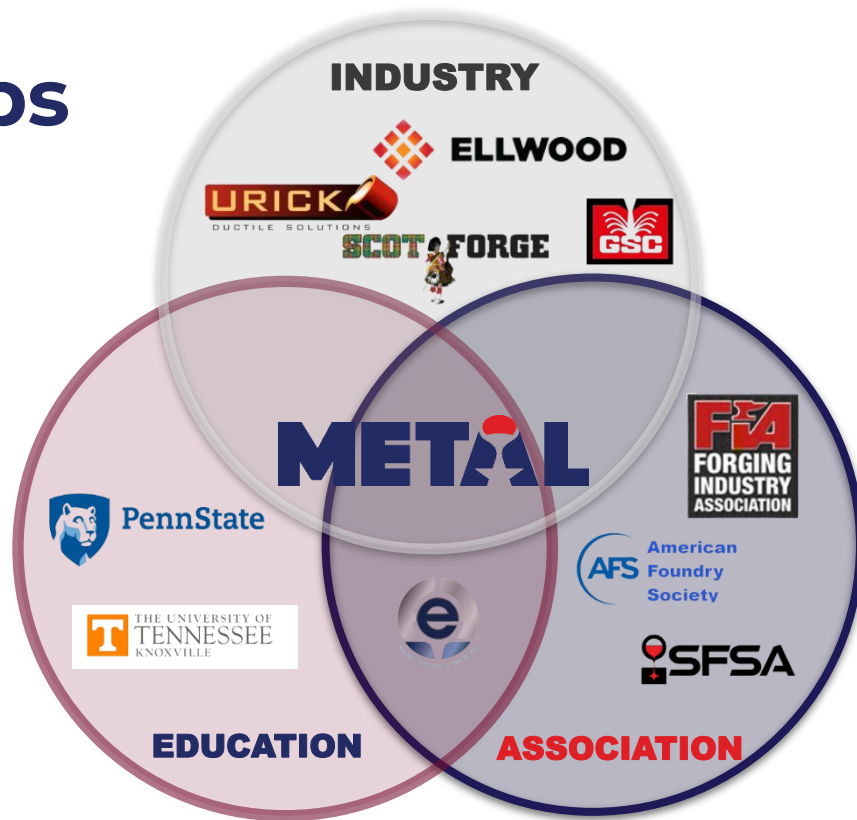


**Spring 2026
applications will
open soon.**

METAL Overview

Building Relationships

METAL is collaborating with Industry, Education, and Associations to fill the workforce gaps needed for our national security



Examples of METAL for composites



Metal machine components



Metal composites tooling forged and machined



Metal Casting to CNC Machining



METAL and ACE camps give students a full-spectrum manufacturing experience—turning raw metal into a precision part within a working air engine.



- **METAL Bootcamp:** students cast aluminum air pistons using traditional foundry method learning like mold making, metal pouring, and material properties
- Piston sent to ACE Bootcamp for CNC machining and precision finishing
- **ACE Bootcamp:** students use CAD/CAM and CNC machines to shape the final part
- Piston assembled into a working air engine, demonstrating a full manufacturing cycle



Composite Products and Processes with Metal components

- Metal composite tooling – multiple alloys and uses
- Metal fasteners and integrated molded components.
- Metal framing on molds.
- Metal machined parts in composites equipment.
- Mixed composite and metal assemblies and products.
- Reinforcement material making equipment.



INN**CRATE**SM
By IACMI

**Building the
Pipeline**

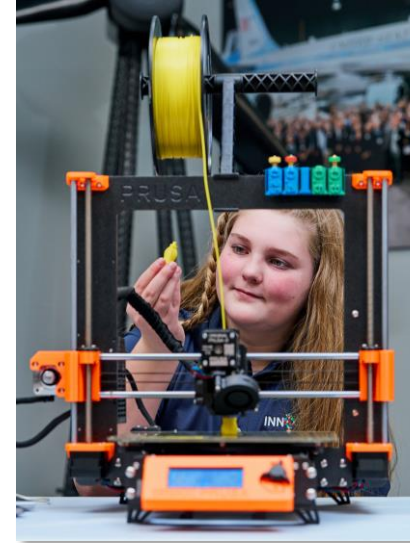


Thermoformer



InnoCrate Overview

- Creative STEM activity kits to expand horizons of K-5 students
- Equipping students with foundational knowledge for careers in composites, CNC machining, and metal casting
- Pre-packaged, hands-on experiments led by teachers in classrooms
- Kits provide students with the opportunity to explore, design, and innovate materials of the future
- Designed with educators in mind
- Kits offer comprehensive learning experience with all the materials they need

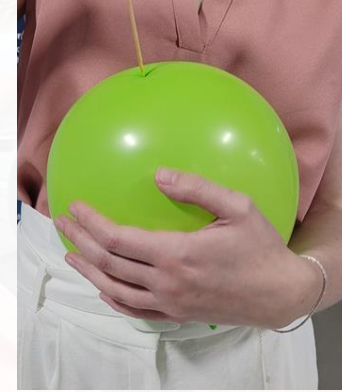
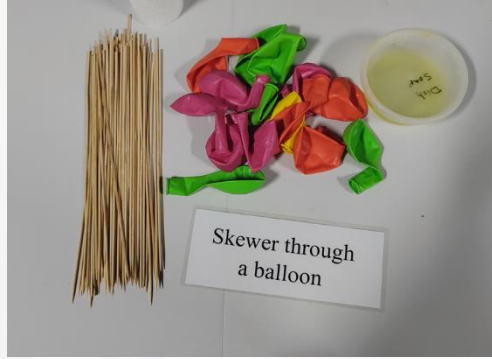




**Work with your table
on two examples of
IACMI workforce
activities.**



InnoCrate Activity



Air Engine Assembly





Thank you

