

IACMI's Impact: A Decade of Innovation

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Convene. Connect. Catalyze.



IACMI workforce for IACMI members



Internship Programs IACMI 2.0



ACE - Machining and Composites

Relationships in process

- Design
- Tooling
- Fabrication
- Finishing
- Computer Numerical Control systems
- Automation operation



ACE Online Courses & Bootcamps

ACE CNC MACHINING

- **FUSION 360**
- **MASTERCAM**
- Introduction to machining
- CAM instruction
- Introduction to machining dynamics
- Additional CAM instruction using CAM+, app that simulates machining force and vibration
- Introduction to machining cost
- 6+ Hours

ACE METROLOGY

- Introduction to manufacturing measurements
- Introduction to measurement uncertainty
- 2+ Hours

ACE COMPOSITES

- Introduction to composite materials
- Unit 1: Composites Machining
- Unit 2: Composites in Automotive
- Unit 3: Composites in Energy Storage
- Unit 4: Composites in Aerospace
- Unit 5: Nondestructive Testing of Composites

ACE CYBERSECURITY

- **CMMC 1.0**
- Network Security Basics
- Virtual Private Networks
- Firewall Security
- Intrusion Detection Systems
- Cryptographic, Transport Layer, Hashing, and PKI Security
- 6+ Hours
- **CMMC 2.0**
- 24+ Hours

ACE – Machining Metals and Composites



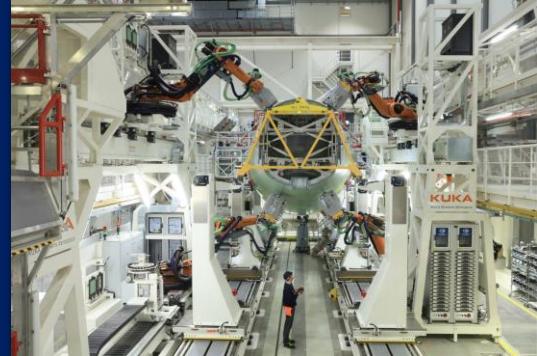
CNC Machining Programming & Operations (ACE)



CNC Machining



Metal Tool, Automated Tape Laying (Airbus)



CNC programming , Automation Machined Metal precision equipment (Airbus)



Composites Machining

Machining and Composites

Part Trimming and Flash removal

Finish and hole cuts

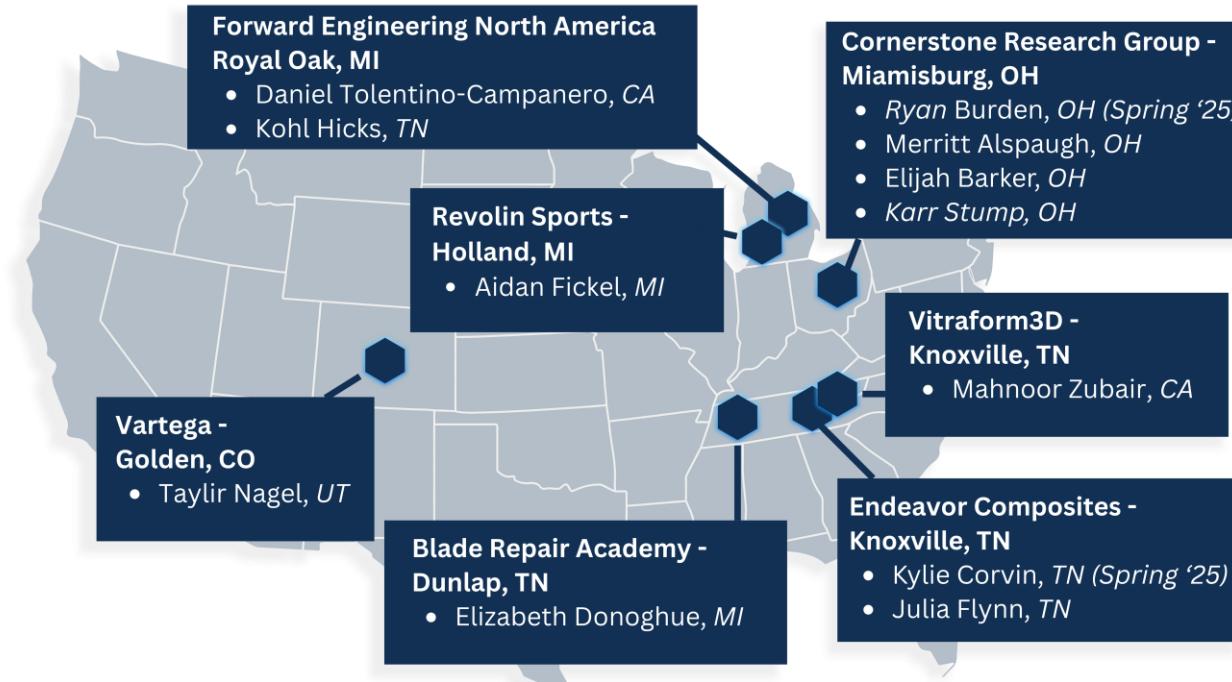
Cut outs on molded parts (CNC, Water Jet, Ultrasonic)

Machining for fastening and part fit

Machined equipment for composites manufacturing

IACMI 2.0 Interns

Access to motivated and skilled interns in STEM fields including composites and advanced manufacturing.



Cost Share Details:

- **Small Business** (1-50 employees): Host covers 20%; IACMI reimburses 80%
- **Medium Business** (51-500 employees): Host covers 30%; IACMI reimburses 70%
- **Large Business** (500+ employees): Host covers 40%; IACMI reimburses 60%

Now matching for Fall 2025.

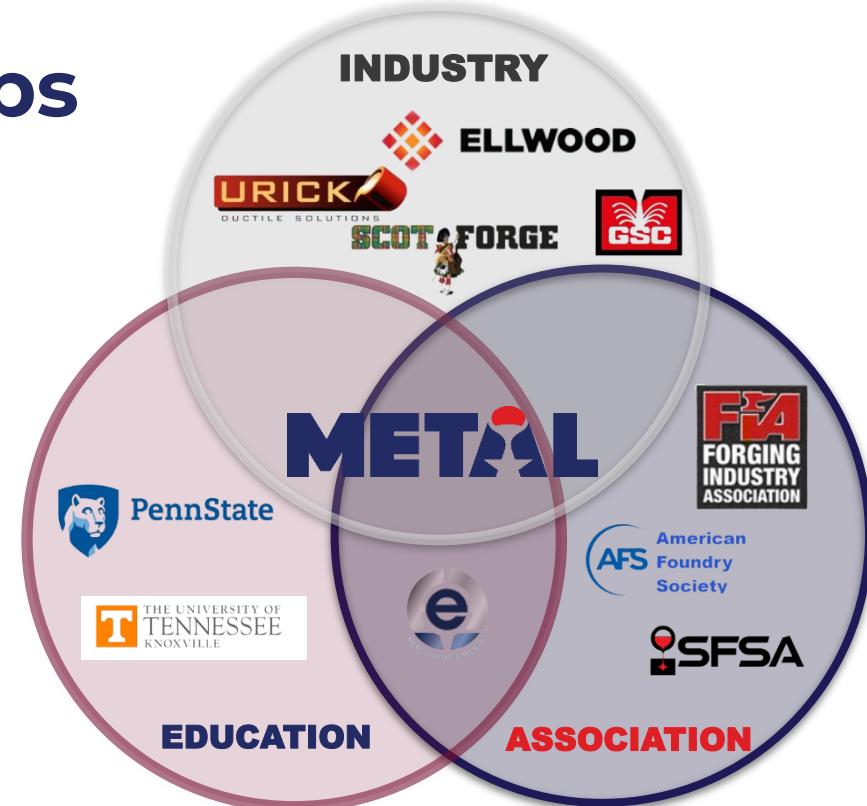


Spring 2026 applications will open soon.

METAL Overview

Building Relationships

METAL is collaborating with Industry, Education, and Associations to fill the workforce gaps needed for our national security



Examples of METAL for composites



Metal machine components



Metal composites tooling forged and machined



METAL

Metal Casting to CNC Machining



METAL and ACE camps give students a full-spectrum manufacturing experience—turning raw metal into a precision part within a working air engine.



- **METAL Bootcamp:** students cast aluminum air pistons using traditional foundry method learning like mold making, metal pouring, and material properties
- Piston sent to ACE Bootcamp for CNC machining and precision finishing
- **ACE Bootcamp:** students use CAD/CAM and CNC machines to shape the final part
- Piston assembled into a working air engine, demonstrating a full manufacturing cycle

Composite Products and Processes with Metal components

- Metal composite tooling – multiple alloys and uses
- Metal fasteners and integrated molded components.
- Metal framing on molds.
- Metal machined parts in composites equipment.
- Mixed composite and metal assemblies and products.
- Reinforcement material making equipment.



Building the Pipeline

InnoCrate Overview

- Creative STEM activity kits to expand horizons of K-5 students
- Equipping students with foundational knowledge for careers in composites, CNC machining, and metal casting
- Pre-packaged, hands-on experiments led by teachers in classrooms
- Kits provide students with the opportunity to explore, design, and innovate materials of the future
- Designed with educators in mind
- Kits offer comprehensive learning experience with all the materials they need

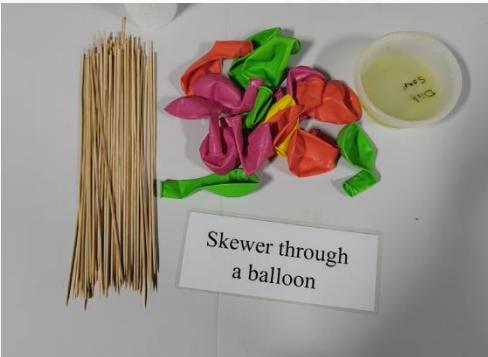




Work with your table
on two examples of
IACMI workforce
activities.

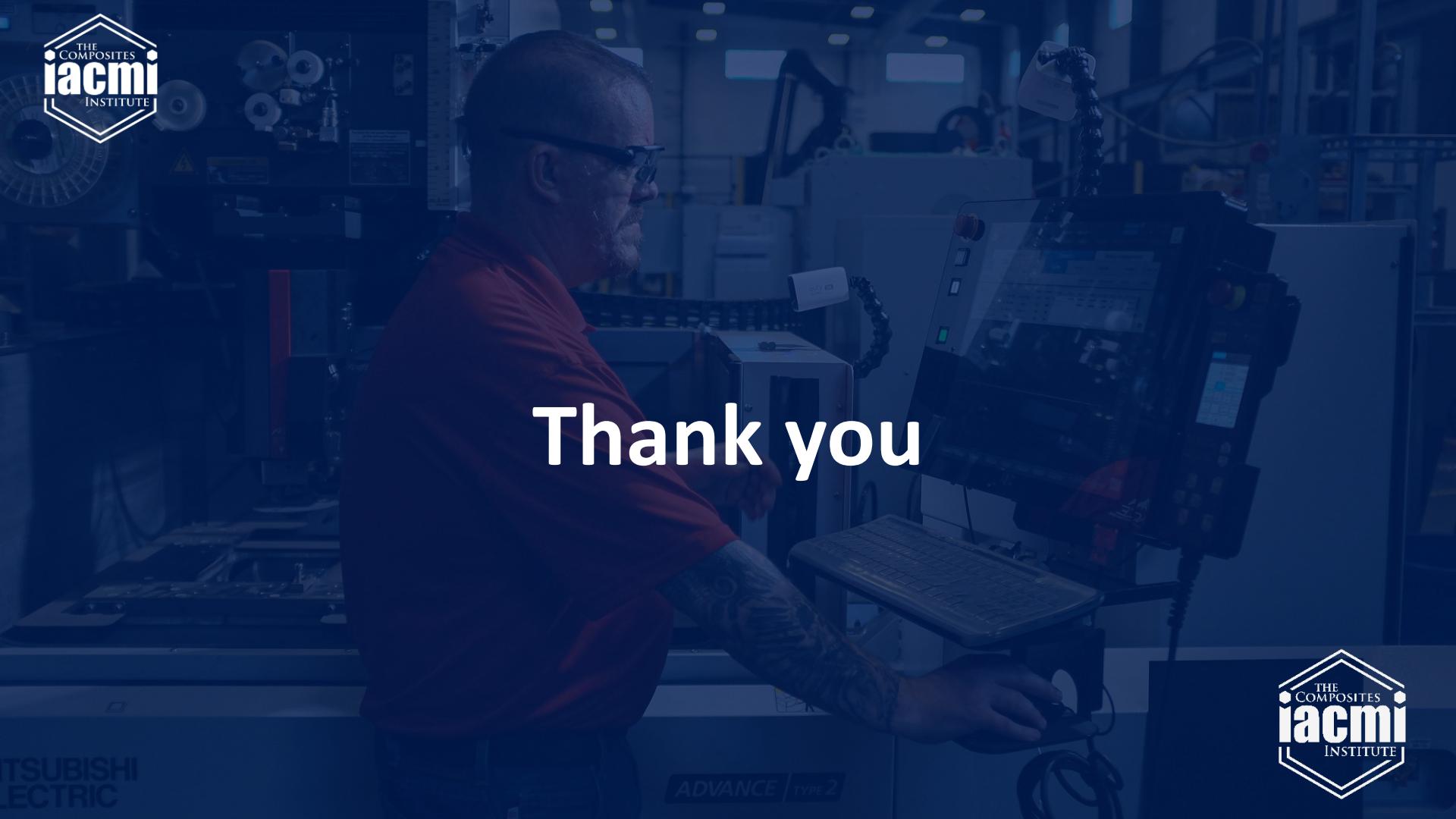


InnoCrate Activity



Air Engine Assembly



A man with a beard and glasses, wearing a red shirt, is shown from the side and back, operating a control panel for a large industrial machine. He is wearing a black wristband. The machine has a large touchscreen display and a keyboard. The background is a blurred industrial factory environment with various machinery and equipment. The overall image has a blue-tinted overlay.

Thank you



TSUBISHI
ELECTRIC

ADVANCE / TYPE 2